

Work Order ID 73483

Thursday, September 01, 2011 10:27:10 AM



Page 1

Item ID: D350-607-411

Accept



Setup Start



Revision ID:

Stop



Item Name: Quick Release Basket Mounting Installation

Start Date: 9/1/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 9/9/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D350-607-2

C

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-607-411 CHG001

8/24/15

Hof BG 11-9-14

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

8/11/15

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8/24/15

(X)

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Item ID: D350-607-411

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Item Name: Quick Release Basket Mounting Installation

Start Date: 9/1/2011 Start Qty: 1.00



Cust Item ID:

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Pick Kit

0.00




Packaging

Memo

0.00

Packaging

Package as per PPPD350-607-411

SP 11-09-9. 
11/9/10

140

QC21- Final Inspection - Work Order Release

0.00




QC

Memo

0.00

Quality Control

11/9/10 
ME 11-09-15

Picklist Print

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Work Order ID: 73483

Parent Item: D350-607-411

Parent Item Name: Quick Release Basket Mounting Installation

Start Date: 9/1/2011

Required Date: 9/9/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 10-04-05 JLM VERIFIED BY:DD IPP Rev:B
as per ecn 10-552 DD 10.04.19 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3908-041

Manufactured No

110

Each

2.0000



Crosstube Lug Assembly, Aft

Location

Loc Qty

Loc Code

ST471

2

72183

2

D3909-041

Manufactured No

110

Each

0.0000



Crosstube Lug Assembly, Fwd

D3910-3

Manufactured No

110

Each

4.0000



Crosstube Lug

Location

Loc Qty

Loc Code

st507

4

72187

4

D3984

Manufactured No

110

f

339.5900



Rubber Extrusion, Crosstube

Location

Loc Qty

Loc Code

ST411

339.59

53707

339.59

CUT (8) 3.00" LONG

88-11-09-9

88-11-09-9

88-11-09-9

88-11-09-9

1.052632

Picklist Print

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Work Order ID: 73483

Parent Item: D350-607-411

Parent Item Name: Quick Release Basket Mounting Installation

Start Date: 9/1/2011

Required Date: 9/9/2011

Start Qty: 1.00

Required Qty: 1.00

AN4-14A

Purchased

No

110

Each

263.0000

16

16



Bolt



SEP 11-09-9.

Location

Loc Qty

Loc Code

ST357

63

118451

63

ST358

200

118628

100

118706

100

16x

MS21042L4

Purchased

No

110

Each

3,929.000

16

16



Nut



SEP 11-09-9.

Location

Loc Qty

Loc Code

ST300

3929

117441

51

117601

637

117885

1241

118451

2000

16x

NAS1149F0432P

Purchased

No

110

Each

82.0000

32

32



Washer



SEP 11-9-9

Location

Loc Qty

Loc Code

ST275

82

117291

8

118612

74

32x

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Shop Packet Print

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DART AEROSPACE LTD.

D350-607-2

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4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-607-441 (Standard Basket)	78.0 lb 35.4 kg	± 47.8 in ± 1.21 m	± 3728 in-lb ± 42.8 m-kg	135 in 3.43 m	10530 in-lb 121.4 m-kg
D350-607-443 (Lightweight Basket)	63.0 lb 28.6 kg	± 47.8 in ± 1.21 m	± 3011 in-lb ± 34.6 m-kg	135 in 3.43 m	8505 in-lb 98.1 m-kg
D350-607-445 (Standard Basket)	56.0 lb 25.4 kg	± 47.8 in ± 1.21 m	± 2677 in-lb ± 30.7 m-kg	135 in 3.43 m	7560 in-lb 87.1 m-kg
D350-607-447 (Lightweight Basket)	45.0 lb 20.4 kg	± 47.8 in ± 1.21 m	± 2151 in-lb ± 24.7 m-kg	135 in 3.43 m	6075 in-lb 70.0 m-kg
D350-607-411 (Quick Release Basket Mounting Kit)	5.9 lb 2.7 kg	± 36.5 in ± 0.93 m	± 215 in-lb ± 2.5 m-kg	135 in 3.43 m	796 in-lb 9.3 m-kg

5.0 PARTS LIST

QTY -441	QTY -443	QTY -445	QTY -447	QTY -411	QTY -401	PART NUMBER	DESCRIPTION
X						D350-607-441	HELI-UTILITY-BASKET
	X					D350-607-443	HELI-UTILITY-BASKET
		X				D350-607-445	HELI-UTILITY-BASKET
			X			D350-607-447	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-411	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-401	CONVERSION KIT
				1	1	D3908-041	AFT X-TUBE LUG ASSY
				1	1	D3909-041	FWD X-TUBE LUG ASSY
				4	4	D3910-3	X-TUBE LUG
1	1	1	1		1	D3911-041	BASKET INSTL STUD ASSY (LOWER)
1	1	1	1		1	D3911-043	AFT EYEBOLT RECEIVER ASSY
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1	1	1	1		1	D4085-1	PLACARD-INSTRUCTIONS
1					1	D4086-210	PLACARD, MAX LOAD
	1				1	D4086-220	PLACARD, MAX LOAD
		1			1	D4086-232	PLACARD, MAX LOAD
			1		1	D4086-243	PLACARD, MAX LOAD
6	6	6	6		6	AN4-13A	BOLT
				16	16	AN4-14A	BOLT
6	6	6	6	16	22	MS21042L4	NUT (OR MS21042-4)
12	12	12	12	32	44	NAS1149F0432P	WASHER

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Revision: C
Date: 10.07.26